#### The Clean Smokestack Solution

By
WI Environmental

Presented by WI Environmental China Representative
Paul Chung
Of
Unison Chemicals Limited

#### What Is the Problem?

- Climate change and the human health effects of producing services and products.
- CO<sub>2</sub> and heavy metals from:
  - 50,000 coal-fired power plants
  - 17,000 cement plants
  - Thousands of various types of CO<sub>2</sub> producing industries, including wood pulp plants
- Green house gas emissions
  - CO<sub>2</sub> production from electricity generation
    - United States 2.8 billion tons/year
    - China is at 2.7 billion tons/year.
  - China expects to build 199 coal-fired facilities over the next 10 years.
  - Worldwide cement plants and wood pulp processing plants 1.1 billion tons

#### What Is the Problem? - US

- United States coal-fired powered power plants
  - 59% of sulfur dioxide (SO<sub>2</sub>)
  - 18% of nitrous oxides air emissions
  - Largest source of toxic mercury,
  - 50% of particle emissions.
  - 40% of carbon dioxide emissions,
  - Largest single source of sulfur dioxide, 2/3 of the total SO<sub>2</sub>

#### **Overview**

# Cost Effective Removal of CO<sub>2</sub>, SO<sub>X</sub>, NO<sub>X</sub> and Heavy Metals From Smokestack Emissions.

To Contribute to

- The Climate Change Challenge
- Human Health and
- Efficient Energy Production

### The Company

WI Environmental – Washington State based environmental solutions company which provides worldwide patented and trademarked technologies for:

 Removal of Heavy Metals from air, soil, sludge and water

## The Company (cont)

- Capture of CO<sub>2</sub> and removal of SO<sub>X</sub>, NO<sub>X</sub> and heavy metals from the smokestack emissions of facilities such as:
  - Coal-fired power plants
  - Cement plants
  - Wood pulp plants
  - Other high CO<sub>2</sub> producing industrial processes
- Removal of virtually all contaminants from the indoor air environment

#### The Clean Smokestack Solution

- Two worldwide patented, trademarked, tested and applied technologies:
  - Air System Technology (AST) Solution
  - XR-88<sup>TM</sup>
- Used in combination to treat:
  - Coal or diesel-fired generation facilities
  - Many other smokestack or exhaust emitting devices

## The Clean Smokestack Solution (cont)

#### Removal of:

- Carbon Dioxide (CO<sub>2</sub>)
- Heavy Metals
- Small particles (ash not trapped by the electrostatic precipitators)
- NO<sub>x</sub> and SO<sub>x</sub> contamination found in the emitted flue gases

#### Products for reuse

- Sludge for building materials Flue Gas Desulphurized (FGD) gases
- Nitrogen compounds for fertilizers

### CO<sub>2</sub> Removal

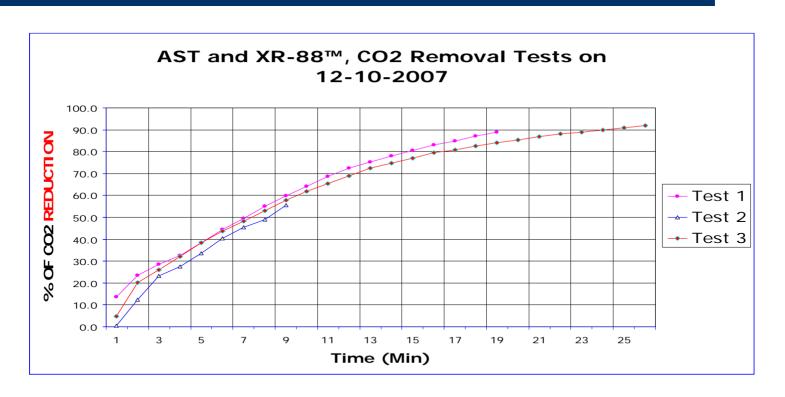
- US EPA Certified Laboratory Engineering Evaluation Of:
  - Patented water wash technology for the air purification – The Air System Technology (AST) Solution and
  - XR-88<sup>TM</sup> slurry

## CO<sub>2</sub> Removal (cont)

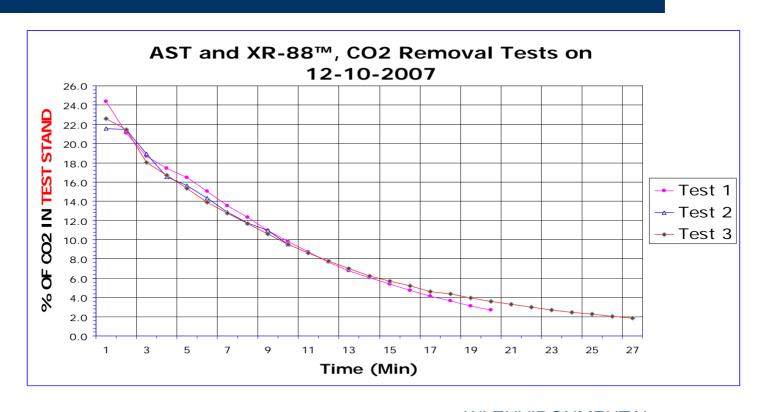
#### Results:

- Removed CO<sub>2</sub> with an optimization of between 75 and 90% CO<sub>2</sub> removal
- Carbon Sequestering XR-88<sup>TM</sup> chemically reacted with the CO<sub>2</sub> to form a chalk-like material with a high silica content
- Bound CO<sub>2</sub> will not dissolve in water or release
   CO<sub>2</sub> with time

## CO<sub>2</sub> Removal (cont)



## CO<sub>2</sub> Removal (cont)



## Clean Smokestack Solution Technology Base

- Two component technologies
  - Air System Technology (AST) solution developed for indoor air quality
  - XR-88<sup>™</sup> developed to stabilize and render benign a wide variety of heavy metals in:
    - Air
    - Water
    - Soil
    - Sludge
- Many applications
  - In combination
  - Single or multiple target substances or environments

## **The AST Solution Component**

- Advanced air purification technology:
  - No solid filters
  - Patented aqueous filtering system with a combination, as needed,
    - Electrostatic filtering
    - UV sterilization
    - Germicidal sterilization
  - Does not recirculate contaminants

## The AST Solution Component (cont)

 Capture and eliminate the following contaminants:

Carbon Dioxide Particulates

Smoke
 Bacteria and viruses

Mold and mildew
 Pet dander

Pollen and grasses
 Odors

Chemical vapors
 Other allergens

Oil mists

## The XR-88<sup>TM</sup> Component

- Propriety product that stabilizes and renders benign a wide variety of metals such as:
  - uranium
  - copper
  - hexavalent chromium
  - nickel
  - zinc
  - lead,
  - arsenic

## The XR-88<sup>TM</sup> Component (cont)

#### Treats

- Industrial waste
- Acid mine drainage
- Nuclear power plant radioactive waste waters
- Heavy metals contaminants found in water, soil, and sludge

## The XR-88<sup>TM</sup> Component (cont)

- Metal stabilization tested extensively in the United States and China.
  - Passed every test, including the US Environmental Protection TCLP
  - Yielded a non-hazardous waste.
  - Electroplating liquids showed no detectable levels of the metals

## Who Are the Participants?

- Plant owners and operators
- Government regulatory and approval agencies
- Engineering, design and construction companies
- Equipment and material manufacturers
- Investors
- Financial institutions
- Governments or quasi-government organizations
- Multiple or full service providers
- Additionally environmental and health interest/advocacy groups

### What Are the Opportunities?

- Purchase solution
- Investment
- Teaming
- Joint ventures
- Licensing

#### **How Is It Done? The Process**

- Statement of Interest which includes:
  - Identification of the company or organization
  - Brief description of what it does and where it does it and
  - Overview of the requirement or the type of desired participation and capabilities to participate
- WI Environmental will perform a preliminary applicability evaluation and respond:
  - With request for additional information,
  - Declination with explanation, or
  - Invitation to engage in participation discussions
- Confidentiality and Non Disclosure agreement

### **How Is It Done? For Projects**

- Upon mutual agreement to proceed on a specific project or group of projects,
  - Phase I Feasibility, economic and preliminary engineering design analyses
  - Phase II Full scale engineering and design
  - Phase III Installation of the Clean Smokestack Solution
  - Phase IV Initial operating capability and training
  - Phase V Full operational capability and supply of XR-88<sup>TM</sup>

## How Is It Done? For Participation in Delivering Solutions to Customers

- Phase I
  - Development of respective roles and missions of the participants
  - Development of the terms and conditions of the relationship
- Phase II Execution of appropriate agreements
- Phase III Development and institution of processes and procedures to implement the agreements
- Phase IV Operation

#### **Contact Information**

#### For more information, please contact:

In China
WI Environmental China Representative
Paul Chung
Unison Chemicals Limited
Room 3103, Block A
Yi He International Building
Hong Kong Middle Road
Shi Nan District, 266071
Qingdao, China

Tel. No. (86) 532-85039535 Fax No. (86) 532-85039537 PaulykChung@gmail.com In Hong Kong
WI Environmental China Representative
Leroy Lam
Unison Chemicals Limited
Suite 908, 9th Floor
One Pacific Place
88 Queensway
Hong Kong

Tel. No. (852) 9168-3198

LeroyLam.hk@gmail.com

#### **Other Locations**

information@wandellindustries.com

001-866-456-18140

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Providing Solutions for Clean Air...Water...Soil
Meeting the Challenge